

**crazy about** cutting tools

PRODUCTS OVERVIEW 2025

- CENTERING
- DRILLING
- MILLING
- DEBURRING



CUTTING SOLUTIONS FOR DRILLING

RECOMMENDATION FOR USE  
 ● Excellent | ○ Good | ◐ Acceptable | ☒ Not recommended

	ø - range [inch]	max. depth	Cooling		P	M	K	N	S <sub>1</sub>	S <sub>2</sub>	S <sub>3</sub>	H <sub>1</sub>	H <sub>2</sub>	Tool Book 2024 - 2027
			Int.	Ext.										
			Unalloyed and alloyed steel	Stainless steel	Cast iron	Non ferrous metals	Super alloys	Titanium Pure	Titanium Alloyed	CrCo alloys	Hardened steel <55 HRC	Hardened steel ≥55 HRC		
<b>Centering tools</b>														
<b>MikroDRILL</b> Centro	.020" - .236"	Chamfer 90°/120°	-	✓	○	○	○	○	☒	○	○	○	○	p. 56
<b>CRAZYDRILL</b> Twicenter	.012" - .394"	Chamfer 60°/90°/120°	✓	✓	●	●	●	●	●	●	●	●	●	p. 68
<b>Pilot and short drilling tools</b>														
<b>MikroDRILL</b> 200	.004" - .059"	up to 2.4 x d	-	✓	○	☒	○	○	☒	☒	☒	☒	○	p. 90
<b>CRAZYDRILL</b> Flexipilot <sup>STREEL</sup>	.004" - .079"	3 x d	-	✓	●	☒	●	●	☒	☒	☒	☒	☒	p. 108
<b>CRAZYDRILL</b> Flexipilot <sup>TITANUM</sup>	.004" - .079"	3 x d	-	✓	☒	☒	○	○	●	●	☒	☒	☒	p. 112
<b>CRAZYDRILL</b> Pilot SST-Inox	.008" - .079"	3 x d Chamfer 90°	✓	✓	☒	●	○	○	●	●	●	☒	☒	p. 118
<b>CRAZYDRILL</b> Pilot	1/64" - 1/4"	2 x d Chamfer 90°	-	✓	●	○	●	●	☒	●	●	●	☒	p. 128
<b>CRAZYDRILL</b> Crosspilot	1/64" - 1/4"	2 x d	-	✓	●	○	●	●	☒	●	●	●	☒	p. 140
<b>CRAZYDRILL</b> Coolpilot	.039" - 1/4"	3 x d Chamfer 90°	✓	-	☒	●	☒	☒	●	☒	●	☒	☒	p. 152
<b>CRAZYDRILL</b> Coolpilot Titanium <sup>ATC</sup>	.039" - 1/4"	3 x d Chamfer 90°	✓	-	☒	☒	☒	☒	☒	●	☒	☒	☒	p. 162
<b>CRAZYDRILL</b> Hexalobe	.035" - .150" (T4 - T30)	up to 0.9 x d Chamfer 120°	-	✓	☒	●	☒	☒	☒	●	●	●	☒	p. 182
<b>CRAZYDRILL</b> Hexalobe <sup>RFAT</sup>	.035" - .150" (T4 - T30)	up to 0.9 x d Chamfer 120°	-	✓	☒	●	☒	☒	☒	●	●	●	☒	p. 183
<b>Drilling tools</b>														
<b>MikroDRILL</b> 210	.004" - .118"	up to 8 x d	-	✓	○	☒	○	○	☒	☒	☒	○	☒	p. 196
<b>CRAZYDRILL</b> Steel	1/64" - 1/4"	4 x d 6 - 7 x d	-	✓	●	☒	●	○	○	○	○	○	☒	p. 210
<b>CRAZYDRILL</b> SST-Inox	.008" - .079"	8 x d 12 x d	✓	✓	☒	●	☒	○	●	☒	☒	●	☒	p. 242
<b>CRAZYDRILL</b> Alu	.016" - .118"	5 x d 10 x d	-	✓	☒	☒	●	○	☒	☒	☒	☒	☒	p. 226
<b>CRAZYDRILL</b> Titanium	.008" - .079"	3 x d 6 x d	✓	✓	☒	☒	☒	☒	●	●	☒	☒	☒	*
<b>CRAZYDRILL</b> Cool	.030" - .236"	6 x d 10 x d 15 x d	✓	-	●	○	●	○	○	○	○	●	☒	p. 256
<b>CRAZYDRILL</b> Cool XL	.039" - .236"	15 x d, 20 x d, 30 x d	✓	-	●	○	●	○	○	○	○	○	☒	p. 282
<b>CRAZYDRILL</b> Cool SST-Inox	.039" - 1/4"	6xd, 10xd, 15xd, 20xd	✓	-	☒	●	☒	○	●	☒	☒	●	☒	p. 306
<b>CRAZYDRILL</b> Flex <sup>STREEL</sup>	.004" - .079"	20 x d, 30 x d	-	✓	●	☒	●	○	☒	☒	☒	☒	☒	p. 371
<b>CRAZYDRILL</b> Flex <sup>TITANUM</sup>	.004" - .047"	30 x d	-	✓	☒	☒	○	○	●	●	☒	☒	☒	p. 388
<b>CRAZYDRILL</b> Flex <sup>SST-NGX</sup>	.008" - .079"	30 x d	✓	-	☒	●	☒	○	●	☒	☒	●	☒	p. 396
<b>CRAZYDRILL</b> Cool Titanium <sup>ATC</sup>	.039" - 1/4"	6 x d 10 x d	✓	-	☒	☒	☒	☒	☒	●	☒	☒	☒	p. 348
<b>CRAZYDRILL</b> Cool Titanium <sup>PTC</sup>	.039" - 1/4"	3 x d 6 x d	✓	-	☒	☒	☒	☒	●	☒	☒	☒	☒	p. 352

CUTTING SOLUTIONS FOR MILLING

RECOMMENDATION FOR USE  
 ● Excellent | ○ Good | ◐ Acceptable | ☒ Not recommended

	ø - range [inch]	max. depth	Cooling		P	M	K	N	S <sub>1</sub>	S <sub>2</sub>	S <sub>3</sub>	H <sub>1</sub>	H <sub>2</sub>	Tool Book 2024 - 2027
			Int.	Ext.										
			Unalloyed and alloyed steel	Stainless steel	Cast iron	Non ferrous metals	Super alloys	Titanium (pure and alloyed)	CrCo alloys	Hardened steel <55 HRC	Hardened steel ≥55 HRC			
<b>Milling tools</b>														
<b>CRAZYMILL</b> Cool	.008" - .039"	3 x d 5 x d	✓	-	●	●	●	●	●	●	●	☒	☒	p. 418
<b>CRAZYMILL</b> Cool	.012" - 1/4"	1.5 x d 3 x d 5 x d	✓	-	●	●	●	●	●	●	●	●	☒	p. 452
<b>CRAZYMILL</b> Cool	.012" - 1/4"	1.5 x d 3 x d 5 x d	✓	-	●	●	●	●	●	●	●	●	☒	p. 452
<b>CRAZYMILL</b> Cool	.039" - .315"	2 x d 3 x d 4 x d 5 x d	✓	-	●	●	●	●	●	●	●	☒	☒	p. 478
<b>CRAZYMILL</b> Cool	.039" - .315"	2 x d 3 x d 4 x d 5 x d	✓	-	●	●	●	●	●	●	●	☒	☒	p. 478
<b>CRAZYMILL</b> Cool CF	.039" - .315"	3 x d 4 x d	✓	-	●	●	●	●	●	●	●	☒	☒	*
<b>CRAZYMILL</b> Cool SF	.039" - .315"	3 x d 4 x d	✓	-	●	●	●	●	●	●	●	☒	☒	*
<b>CRAZYMILL</b> Hexalobe	.008" - .039" (T4 - T30)	3.5 x d 5 x d	-	✓	☒	●	☒	☒	☒	●	●	☒	☒	p. 512
<b>CRAZYMILL</b> Cool	.039" - .315"	2.5 x d 5 x d	✓	-	●	●	●	●	●	●	●	☒	☒	p. 526
<b>CRAZYMILL</b> Cool	.039" - .315"	2.5 x d 5 x d	✓	-	●	●	●	●	●	●	●	☒	☒	p. 526
<b>CRAZYMILL</b> Cool	.012" - .315"	2 x d 3 x d 5 x d	✓	-	●	●	●	●	●	●	●	●	☒	p. 566
<b>CRAZYMILL</b> Cool	.039" - .315"	2 x d 3 x d 3.5 x d 4.5 x d 5 x d	✓	-	●	●	●	●	●	●	●	●	☒	p. 594
<b>Deburring tools</b>														
<b>CRAZYMILL</b> Frontchamfer	.039" - .236"		-	✓	●	●	●	●	●	●	●	●	☒	p. 646
<b>CRAZYMILL</b> Backchamfer	.014" - .224"	3 x d 5 x d	-	✓	●	●	●	●	●	●	●	●	☒	p. 647
<b>CRAZYMILL</b> Doublechamfer	.035" - .224"	3 x d 6 x d	-	✓	●	●	●	●	●	●	●	●	☒	p. 648
<b>CRAZYMILL</b> Radiuschamfer	.039" - .236"	4 x d	-	✓	●	●	●	●	●	●	●	●	☒	p. 649

\* see dedicated brochures

Headquarter and Production

**MIKRON SWITZERLAND AG, AGNO**

Division Tool

Via Campagna 1

6982 Agno

Switzerland

Phone +41 91 610 40 00

[mto@mikron.com](mailto:mto@mikron.com)

Production and Regrinding

**MIKRON GERMANY GMBH**

Abteilung Werkzeuge

Berner Feld 71

78628 Rottweil

Germany

Phone +49 741 5380 450

[info.mtr@mikron.com](mailto:info.mtr@mikron.com)

North and South America Sales

**MIKRON CORP. MONROE**

200 Main Street

Monroe, CT 06468

USA

Phone +1 203 261 3100

[mmo@mikron.com](mailto:mmo@mikron.com)

China Sales

**MIKRON TOOL (SHANGHAI) CO., LTD.**

Room A209, Building 3,

No. 526, 3rd East Fu te Road,

Shanghai, 200131

P. R. China

Phone +86 21 2076 5671

[mtc@mikron.com](mailto:mtc@mikron.com)

地址: 中国 (上海) 自由贸易试验区

中国上海市富特东三路526号3号楼第二层

A209室

邮编: 200131

Website



[www.mikrontool.com](http://www.mikrontool.com)

Information and technical data are liable to changes without prior notification.  
Mikron® is a trademark of Mikron Holding AG, Biel (Switzerland).



2.MKTG.00783 - 01.2025 - US